### SOLID FUEL PRODUCTS

# **LOAD UNIT SERIES LTC200**

The ESBE load unit series LTC200 is used to automatically and efficiently load storage tanks and protect solid fuel boilers from too low return temperatures, which otherwise could cause tarring, reduced output and shorter life span of the boiler. The load unit is developed according to the important European Directive 2009/125/EC regarding Eco-design of Energy Related Products and reduces electricity consumption with up to 70%. Patent pending.

### **OPERATION**

The ESBE series LTC200 is a load unit designed to protect the boiler from return temperatures that are too low. Maintaining a high and stable return temperature enables a higher level of boiler efficiency, reduced tarring and increased life span of the boiler.

The LTC200 is used in heating applications where solid fuel boilers are used to feed storage tanks.

#### **FUNCTION**

The load unit consists of an integrated pump and thermic valve, designed to make both assembly and handling easy. The new pump reduces electricity consumption with up to 70% compared to standard pumps.

To further increase the energy efficiency the pump speed is fully adjustable, enabling the pump speed to be set exactly right for the system and optimizing the loading of the storage tank.

The load unit is protected by an insulation shell and is fitted with easily readable thermometers.

The valve regulates on two ports, which makes it easy to install and does not require any balancing valve in the bypass pipe.

The LTC200 has an integrated auto-circulation function which makes the unit operational even during power failure or pump failure. The circulation function is blocked at delivery, but can easily be activated if required.

An integrated venting function is included in the LTC200. By alternating for 10 minutes, between low and high speed of the pump, any residual air is pushed out of the load unit and can be vented from the system. After the routine is run, the pump switches automatically to a pre-set speed.

The valve contains a thermostat which begins to open connection A when the outgoing mixed water temperature in connection AB exceeds the lower end of the regulating range. Connection B is fully closed when the temperature in connection A exceeds the nominal temperature with 5°C.

### **MOUNTING**

The pump is equipped with a power supply cable of 0.1 meters, with male connector mounted. Female connector is enclosed.

### **MEDIA**

Maximum 50% glycol for freezing protection and oxygen absorbing compounds are allowed as additives. As both the viscosity and the thermal conduction are affected when glycol is added to the system water, this fact has to be considered when dimensioning the unit.





Internal thread

### **LOAD UNIT LTC200 DESIGNED FOR**

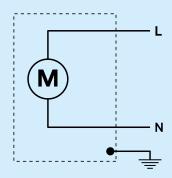


TECHNICAL DATA	
Pressure class:	PN 6
Temperature of medium:	max. 110°C
	min. 0°C
Ambient temperature:	max. 60°C
<del></del>	min. 0°C
	max. 0,5% of max. flow (Q <sub>max</sub> )
	max. 3% of max. flow (Q <sub>max</sub> )
Rangeability Kv/Kv <sup>min</sup> :	100
Supply voltage:	230 ± 10% VAC, 50 Hz
	3 – 45W
	3 – 76W
	A <0.23
	0.1 m
Connections:	_Internal thread (G), ISO 228/1
Material	
Valve body and cover:	Nodular iron EN-JS 1050
CE LVD 2014/35/EU EMC 2014/30/EU RoHS 2011/65/EC PED 2014/68/EU, articl	ErP 2009/125/EU ErP 2015
Pressure Equipment in conformity w (sound engineering practice).	ith PED 2014/68/EU, article 4.3
FLOW PATTERN	



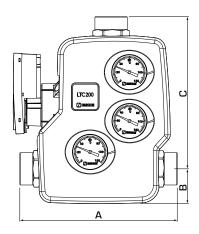
### **WIRING**

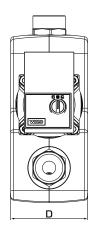
The pump should be preceded by a multi-pole contact breaker in the fixed installation.





# LOAD UNIT SERIES LTC200





# **SERIES LTC261** Internal thread with electronic 6 m pump

Art. No.	Reference	DN	Connection Adapter		ver* max. Δt)	Mixed Temperature	А	В	С	D	Weight [kg]	
5500 40 00	170004			95	35	55°C ± 5°C	207	50	209	110	4.4	
5500 41 00		25	G 1"	80	30	60°C ± 5°C						
5500 42 00	LTC261			65	25	65°C ± 5°C						
5500 43 00				55	20	70°C ± 5°C						
5500 44 00		00	G 11⁄4"	95	35	55°C ± 5°C	227	50	219	110	4.6	
5500 45 00	1.00004			80	30	60°C ± 5°C						
5500 46 00	LTC261	32		65	25	65°C ± 5°C						
5500 47 00				55	20	70°C ± 5°C						
5500 48 00		1 40			95	35	55°C ± 5°C					
5500 49 00	LTC261		G 1 ½"	80	30	60°C ± 5°C	241	50	226	110	4.6	
5500 50 00				65	25	65°C ± 5°C						
5500 51 00				55	20	70°C ± 5°C						

# **SERIES LTC271** Internal thread with electronic 7.5 m pump

Art. No.	Reference	DN	Connection Adapter		ver* [max. Δt]	Mixed Temperature	А	В	С	D	Weight [kg]
5500 71 00			G 1 ½"	130	40	50°C ± 5°C	241	50	226	110	4.6
5500 72 00				115	35	55°C ± 5°C					
5500 73 00	LTC271	40		100	30	60°C ± 5°C					
5500 74 00				80	25	65°C ± 5°C					
5500 75 00				65	20	70°C ± 5°C					
5500 76 00			G 2"	130	40	50°C ± 5°C	246	50	228	110	6.0
5500 77 00				115	35	55°C ± 5°C					
5500 78 00	LTC271	50		100	30	60°C ± 5°C					
5500 79 00				80	25	65°C ± 5°C					
5500 80 00				65	20	70°C ± 5°C					

 $<sup>^*</sup>$  The following recommendations apply only for this product. For the overall system requirements, restrictions in the possible power output can occur, (available  $\Delta p$  = 15 kPa).



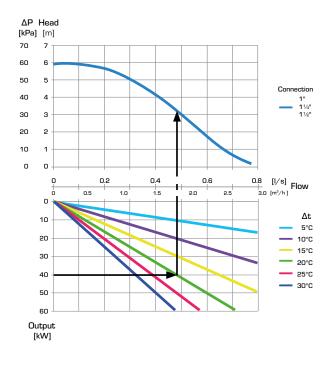
# **LOAD UNIT SERIES LTC200**

### **DIMENSIONING**

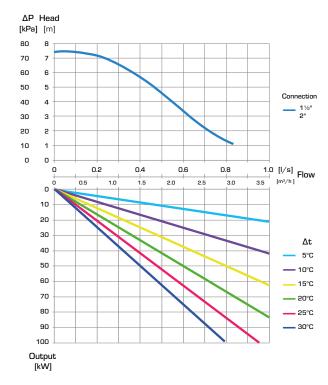
**Example:** Start with the heat output of the boiler (e.g. 40 kW) and move horizontally to the right in the diagram to the chosen  $\Delta t$ (recommended by boiler supplier), which is the temperature difference between the riser from the boiler and the return to the boiler (e.g. 85°C -65°C = 20°C).

Move vertically up to the curves representing load unit performance. Check that the pump curve overcomes the additional pressure drops in system components such as pipes, boiler and storage tank.

LTC260 - available pressure of the pump



# LTC270 - available pressure of the pump



# **SERVICE AND MAINTENANCE**

The load unit is equipped with shut off ball valves to facilitate future service.

The load unit does not need any maintenance under normal conditions. However thermostats are available and are easy to replace if necessary.

### **OPTIONS**

Thermostat 55°C	Art. No. 5702 02 00
Thermostat 60°C	Art. No. 5702 03 00
Thermostat 65°C	Art. No. 5702 08 00
Thermostat 70°C	Art No. 5702 04 00

# **INSTALLATION EXAMPLE**

